

3-80-423-35622

DRAWING No

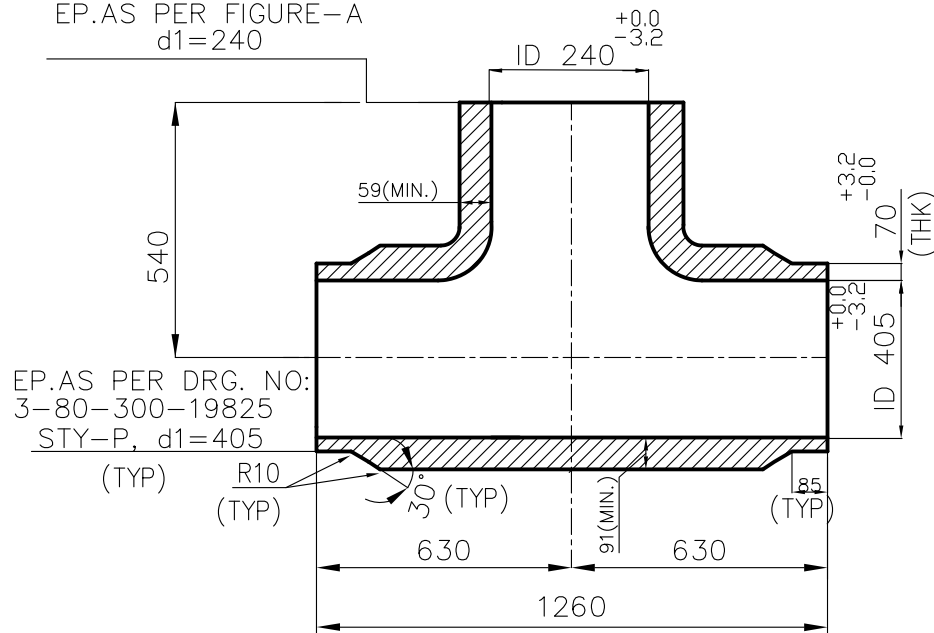
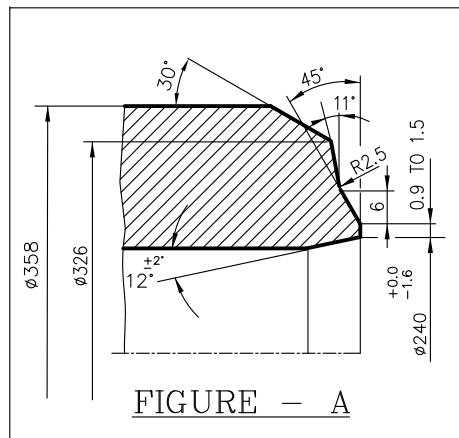
EP.AS PER FIGURE-A
d1=240EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=405
(TYP)

FIGURE - A

NOTES :-

- DESIGN PRESSURE : 390 kg/sq.cm.(g)
- DESIGN TEMPERATURE : 320° C
- ALL DIMENSIONS ARE FINISHED DIMENSIONS.
- MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
- FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
- FOLLOW TDG:102 (LATEST REVISION)
- WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
- CONSTRUCTION SHALL BE SEAMLESS
- AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
- DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

01	BW UNEQUAL TEE ID405X70/ID240X43	3-80-423-35622	92 505 226 0000	SA234WPC	1629,688
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	UNIT WT.
			VAR NO.	MATERIAL SPEC.	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECTBHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	S ARUNSHARMA		12.04.19	
APPD	P SURESH		12.04.19	
	SARAVANAN C		12.04.19	

DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	BHEL PO REF.NO.	ITEM No.
CODE	C/M/F	N.T.S.			
TITLE	BW UNEQUAL TEE (ID405X70/ID240X43-SA234WPC)		CARD CODE U 01	DRAWING No. 3-80-423-35622	REV 00